CLAIMS

A method for removing a material covering an alignment mark on a substrate,
comprising:

mounting the substrate onto a stage in a focused ion beam system, said focused ion beam system having a non-liquid metal ion source;

directing an ion beam at the material covering an alignment mark, said ion beam having a beam current greater than 300 nanoamps and directed at an oblique angle relative to the surface of the substrate; and

removing said material by ion beam sputtering.

- 2. The method of claim 1 in which the focused ion beam system has a plasma ion source.
- 3. The method of claim 1 in which the ion beam is directed at an angle less than 80° relative to the substrate surface normal.
- 4. A method for removing a material covering an alignment mark on a substrate, comprising:

directing a charged particle beam at the material covering an alignment mark; and removing said material by charged particle beam sputtering without using an etch assisting gas.

- 5. The method of claim 4 in which the charged particle beam is a focused ion beam.
- 6. The method of claim 5 in which said focused ion beam is a beam of noble gas ions.
- 7. The method of claim 5 in which said focused ion beam is selected from the group consisting of an argon ion beam, a krypton ion beam, and a xenon ion beam.

- 8. The method of claim 4 in which the charged particle beam is directed at an oblique angle relative to the surface of the substrate.
- 9. The method of claim 4 in which the charged particle beam is directed at an angle of between 40° and 80° relative to the substrate surface normal.
- 10. The method of claim 4 in which the charged particle beam has a beam current of 300 nanoamps to 20,000 nanoamps.
- 11. The method of claim 4 in which the charged particle beam has a beam current of 1500 nanoamps to 5000 nanoamps.
 - 12. The method of claim 4 in which the substrate is a silicon wafer.
- 13. The method of claim 4 in which the material covering an alignment mark is a metal film.
- 14. An apparatus for removing a material covering an alignment mark on a substrate, comprising:
 - a device for loading the substrate;

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- a device for aligning the substrate;
- a device for positioning the substrate;
- a charged particle beam system having a charged particle source for emitting a charged particle beam, an optical system for focusing the charged particle beam, and a computer controlled beam deflector to position the charged particle beam;
 - a device for controlling the charged particle beam dose applied to said material; and a device for unloading the substrate.
- 15. The apparatus of claim 14 in which the charged particle beam system is a focused ion beam system.

- 16. The apparatus of claim 14 in which the charged particle beam system is a noble gas ion beam system.
- 17. The apparatus of claim 14 in which the charged particle beam system is selected from the group consisting of an argon ion beam system, a krypton ion beam system, and a xenon ion beam system.
- 18. The apparatus of claim 14 in which the charged particle beam is directed at an oblique angle relative to the surface of the substrate.
- 19. The apparatus of claim 14 in which the charged particle beam is directed at an angle of between 40° and 80° relative to the substrate surface normal.
- 20. The apparatus of claim 14 in which the charged particle beam has a beam current of 300 nanoamps to 20,000 nanoamps.
- 21. The apparatus of claim 14 in which the charged particle beam has a beam current of 1500 nanoamps to 5000 nanoamps.
- 22. The apparatus of claim 14 in which the device for aligning the substrate comprises an optical microscope.